

### NOTICE

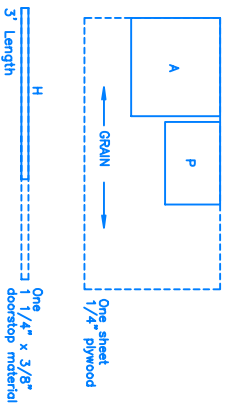
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**NOTE: Read all directions before beginning**  
Carpenter's Glue should be used to reinforce all joints  
Countersink all screws and set all nails  
Dimensions in brackets denote millimeters

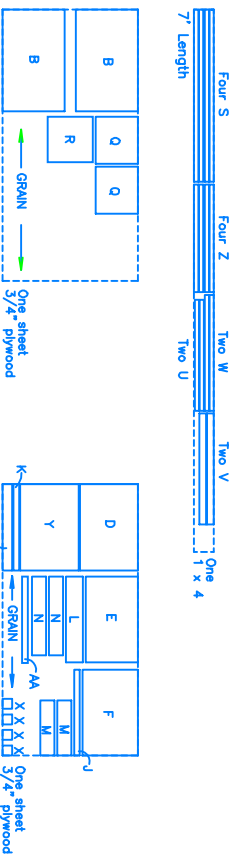
### Directions

- 1) Lay out your material on the workbench as outlined in material layout (Fig 1) and cutting diagram (Fig 2). Draw out all points exactly as illustrated and connect the lines to allow for the width of the saw. Before cutting, double check all measurements to ensure they are correct. Always cut on the waste side of the line. When cutting across the grain tape the edges with masking tape or clamp on 1/8" material to avoid splintering. Sand all edges, sanding in a motion from the inside of the wood to the cut. For rabbeting pieces B and V (Fig 2, see detail B & V); if you are using a table saw set the saw depth to 1/2". Stop rabbet exactly 1/4" from top of B, (Fig 3) or use a router. Test the depth of your blade on a scrap piece of wood before making the actual cut. For piece V make two cuts perpendicular to each other and chisel out the waste. After the 1/4" rabbet cut on piece B, mark and drill the six 1/4" dia. holes (assuming your shelf support brackets are 1/2" diameter) using a depth gauge (illustration 1) to a depth of 1/2". The rear holes are 1" from the 1/4" inset cut, and the front holes 17" from the rear hole cut. Mark the locations of the shelf supports W and Z. (Fig 3)

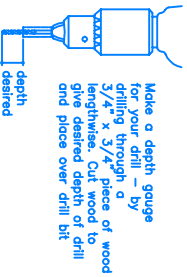
### OVER



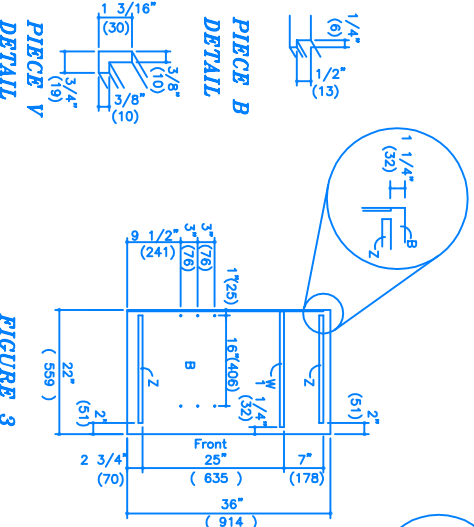
**MATERIAL LAYOUT**  
**FIGURE 1**



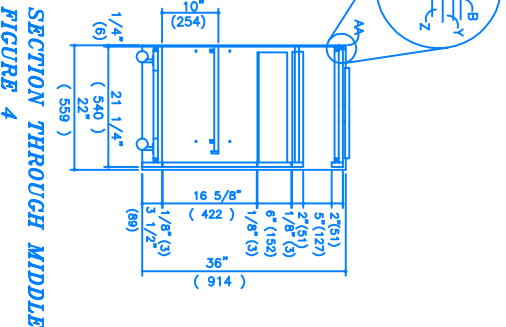
**SHELF SUPPORTS**  
**BRACKETS**



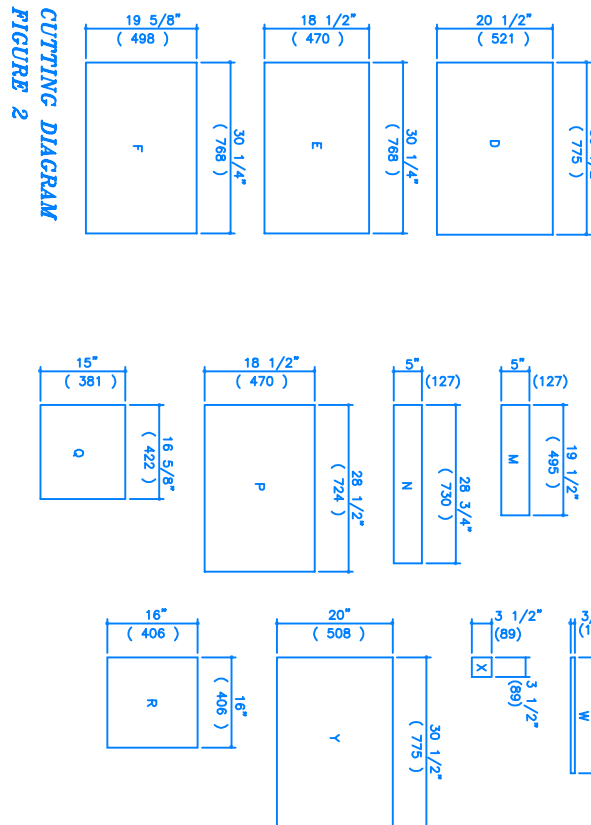
**DRILL DEPTH GAUGE**  
**ILLUSTRATION 1**



**FIGURE 3**



**SECTION THROUGH MIDDLE**  
**FIGURE 4**



**CUTTING DIAGRAM**  
**FIGURE 2**

### MATERIALS LIST

- One 4'-8" sheet 1/4" Plywood, good one side
- Two 4'x8" sheets 3/4" Plywood, good both sides
- One 3' doorstop (1 1/2" x 1 1/2" x 3/8")
- One 7' 1/4" -clear- (3/4" x 3 1/2") 4Q edgetape
- Four shelf support brackets

### MATERIALS LIST

- Two 18" side mounted drawer Glides (hardware, drawers one side fit 1 1/2"x18" slide hinges)
- One 6'x6" lazy susan hardware & hardware
- Approx. 1/2 lb. 1 1/4" finishing nails
- Approx. Seventy five 1 1/4" #8 flathead screws

### MATERIALS LIST

- Two drawer pulls & hardware
- Red Cedar or other wood stain & varnish, or oil
- Sandpaper